









UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/000,219	12/04/2001	Masafumi Nishitani	Q67539	9175
7.	590 07/18/2003			
SUGHRUE, MION, ZINN, MACPEAK & SEAS, PLLC 2100 Pennsylvania Avenue, N.W.			EXAMINER	
			DUONG, THANH P	
Washington, DC 20037-3213			ART UNIT	PAPER NUMBER
			3711	
			DATE MAILED: 07/18/2003	Q

Please find below and/or attached an Office communication concerning this application or proceeding.

PTO-90C (Rev. 07-01)

	Application No.	Applicant(s)				
Office Action Summers	10/000,219	NISHITANI ET AL.				
Office Action Summary	Examiner	Art Unit				
The MAILING DATE of this communication	Tom P Duong	3711				
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply If NO period for reply is specified above, the maximum statutory period was pailure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ting within the statutory minimum of thirty (30) day fill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication. D (35 U.S.C. & 133).				
Status 1) ■ Responsive to communication(s) filed on 14 M	May 2002					
· · · · · · · · · · · · · · · · · · ·	s action is non-final.					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D. 11, 4	53 O.G. 213.				
4)⊠ Claim(s) <u>1,3-7 and 9-18</u> is/are pending in the application.						
4a) Of the above claim(s) is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1,3-7 and 9-18</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or Application Papers	election requirement.					
9) The specification is objected to by the Examiner						
		miner				
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.						
If approved, corrected drawings are required in reply to this Office action.						
12) The oath or declaration is objected to by the Examiner.						
Priority under 35 U.S.C. §§ 119 and 120						
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).						
a) ☐ All b) ☐ Some * c) ☒ None of:						
1. Certified copies of the priority documents have been received.						
2. Certified copies of the priority documents have been received in Application No						
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 						
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).						
 a) ☐ The translation of the foreign language provides 15)☐ Acknowledgment is made of a claim for domestic 	• •					
Attachment(s)	·					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449) Paper No(s)	5) Notice of Informal F	(PTO-413) Paper No(s) Patent Application (PTO-152)				
S. Patent and Trademark Office						

Application/Control Number: 10/000,219

Art Unit: 3711

DETAILED ACTION

Priority

Acknowledgment is made of applicant's claim for foreign priority based on an application filed in Japan on June 9, 2000. It is noted, however, that applicant has not filed a certified copy of the 2000-173840 application as required by 35 U.S.C. 119(b).

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 1. Claims 1, 3-7, and 9-18 are rejected under 35 U.S.C. 103(a) as being unpatentable over Minabe (5,961,394). Regarding claims 1, 7, 13-16, Minabe discloses a wood-type, golf club head comprising a shaft 26 attached to metal head 12 wherein the metal head (Figure 1) including a plurality of pieces (upper surface 20, side periphery bottom surface 22, face member 10) are welded together by laser welding (Col. 4, lines 1-14). With respect to the manufacturing technique of the metal parts, Minabe discloses the face member 10 is formed by forging process but does not disclose other club parts are formed by forging process. Official Notice is taken that it is well-known in the art to fabricate club parts by casting, pressing, stamped and forging

so here to gain the above benefits.

and it would have been obvious to do so here to facilitate assembly. Regarding claims 3-4 and 9-10, Minabe discloses a face member 10 with thickness ranging from 2.5-3.5mm and head body 12 with thickness about 1.2mm (Col. 3, lines 25-37), and different alloy materials can be welded together. In addition, Official Notice is taken that it is well-known in the art to weld dissimilar metals together to optimize mass distribution and structural strength and it would have been obvious to do so here to gain the same benefits. Regarding claims 5-6 and 11-12, Minabe's club head inherently has at least 60% of the same material or at most thru routine optimization and with difference in melting points between metal pieces less than 250° or less. Regarding claims 17-18, Official Notice, as best understood by examiner, is taken that it is known in the art to fabricate side member 102 into two pieces (inner and outer piece) and crown member 202 into two pieces (inner and outer piece) to improve mass distribution, structural strength, and center of gravity, and enlarged sweet spot, it would have been obvious to

Page 3

Response to Arguments

Applicant's arguments with respect to claims 1-12 have been considered but are moot in view of the new ground(s) of rejection.

Application/Control Number: 10/000,219

Art Unit: 3711

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tom P Duong whose telephone number is (703) 305-4559. The examiner can normally be reached on 8:00AM - 4:30PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Paul Sewell can be reached on (703) 308-2126. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9302 for regular communications and (703) 873-9303 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-1148.

Tom Duong July 16, 2003

Sebastiano Passaniti
Primary Examiner

Page 4